

SERVICE LETTER NO. SL-GROB-004/2

I. TECHNICAL DETAILS

1.1 Airplanes affected:

all GROB glider/ motorglider/ powered aircraft

1.2 Subject:

ATA-Code: 51-30 Repair Materials
- BAKELITE Resin and Hardener names
- Alternative adhesive for Plexiglas replacements

1.3 Reason:

- Manufacturer BAKELITE has changed the names of their resin and hardener systems. The material specifications and the mixing ratios remain unchanged.
- In addition to the details in the glider/ motorglider/ aircraft Maintenance Manual an additional adhesive for plexiglass canopies/ windshield replacements is approved.

1.4 Information:

1.4.1 New resin and hardener names (BAKELITE resin/ hardener- systems)

Change of names as of 2008

Initial name resin	Old name resin	New name resin
L 20	Epikote Resin L 20	EPL20 Epikote Resin L 20
Initial name hardener	Old name hardener	New name hardener
SL	Epikure Curing Agent 960	EK960 Epikure Curing Agent 960
SL 75	Not existing any longer	MGSLHSL75 Epikure Curing Agent MGS LH SL 75

Initial name hardener	Old name hardener	New name hardener
VE 2896	Epikure Curing Agent 196	EK02896 Epikure Curing Agent 02896
VE 2723	Epikure Curing Agent 573	EK573 Epikure Curing Agent
H 91	Epikure Curing Agent 101	EK111 Epikure Curing Agent 111

1.4.2 The following adhesive is approved as an additional alternative to the details given in the Maintenance Manuals for plexiglass replacements:

AGOMET® U3

NOTE: For the use the manufacturers instructions (e.g. mixing ratio, curing, expiry date, storage etc.) must be followed.

II. REMARKS

If you have sold your aircraft in the meantime, would you kindly pass this information on to the new owner and forward his address and aircraft S/N to us. For questions and assistance please contact:

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SB-Index: <http://www.grob-aircraft.eu/index.php/general.html>

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