



SERVICE LETTER SL-GROB-004

I. TECHNICAL DETAILS

1.1 Airplanes affected:

all GROB glider/ motorglider/ powered aircraft

1.2 Subject:

ATA-Code: 51-30 Repair Materials

- BAKELITE Resin and Hardener names
- Alternative adhesive for plexiglass replacements

1.3 Reason:

- Manufacturer BAKELITE has changed the names of their resin and hardener systems. The material specifications and the mixing ratios remain unchanged.
- In addition to the details in the glider/ motorglider/ aircraft Maintenance Manual an additional adhesive for plexiglass canopies/ windshield replacements is approved.

1.4 Information:

1.4.1 New resin and hardener names (BAKELITE resin/ hardener- systems)

Change of names as of January 2004

<u>Old name resin</u>	<u>New name resin</u>
L 20	EPR L 20

<u>Old name hardener</u>	<u>New name hardener</u>
SL	EPH 960
SL 75	EPH 960/75
VE 2896	EPH 196
VE 2723	EPH 573
H 91	EPH 101



- 1.4.2** The following adhesive is approved as an additional alternative to the details given in the Maintenance Manuals for plexiglass replacements:

AGOMET[®] U3

NOTE: For the use the manufacturers instructions (e.g. mixing ratio, curing, expiry date, storage etc.) must be followed.

II. OTHERS

This Service Letter will not affect all previous existing procedures and bulletins.

III. REMARKS

1. The corresponding Maintenance Manuals will be amended during the next revision.
2. If you have sold your aircraft in the meantime, would you kindly pass this information on to the new owner and forward his address and aircraft S/N to us.
3. For questions and assistance please contact:

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